

Super Bond Mfg Pvt Ltd

TECHNICAL DATA SHEET

SUPER FIX BL-998 HIGH STRENGTH RUBBER BASE ADHESIVE

DESCRIPTION

SUPER FIX BL-998 is a high strength, high heat resistant solvent borne Rubber base adhesive. It is suitable for many industrial application and will bond a wide variety surfaces including rubber sheet/ mild steel, rubber sole materials, wood, leather, canvas, nylon fabric, polyurethane coated fabric, PVC and PU foam, Polycarbonate. ABS and decorated laminated plastics. **It is specifically designed for Mild steel to rubber strip bonding.**

FEATURES AND BENEFITS

- # Economic in use
- # Excellent heat resistant
- # outstanding green strength
- # good brushability
- # High initial strength
- # Low Odour
- # Toughness of bond
- # **Excellent adhesion to metal vs rubber.**

TECHNICAL SPECIFICATION

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|------------------------|---------------------------------------|
| 1. Appearance | : Brown liquid |
| 2. Base | : Synthetic rubber. |
| 3. Solvent | : Aliphatic & aromatic polar solvents |
| 4. Viscosity | : 2700± 100 cps at 30 deg C |
| 5. Flash Point | : -15 to 0°C |
| 6. Density at 25 deg C | : 0.87 ±0.05 |
| 7. Drying Time | : 10 to 15 Minutes |
| 8. Final setting Time | : 24 hours |
| 9. Shear strength | : 30 Kg/sq.inch |

METHOD OF APPLICATION

The surface to be bonded should be clean and dry. Roughening or scouring may be recommended for porous material like leather. A thin layer of adhesive is to be applied on the surfaces to be bonded. Wait for about 10 minutes to evaporate the solvent, place the coated surfaces one above the other while the adhesive remains tacky. Press the coated surfaces firmly together.

PACKING: 5 Litres, 20 Litres, 25 Litres, 30 Litres

STORAGE AND SHELF LIFE: Store in well sealed container Super Fix **BL-998** will keep satisfactorily for 12 months from date of manufacture, Low and high temperature storage should be avoided and the adhesive should preferably be stored within the temperature range 10 to 30 deg C

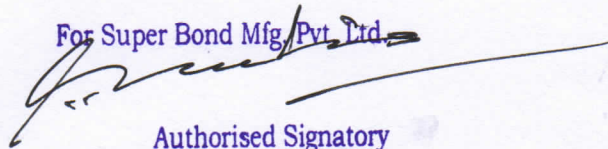
TECHNICAL INFORMATION: The technical information, recommendations and other statements contained in this document are based upon tests or experience that Super Bond Manufacturing Pvt Ltd believes are reliable, but accuracy of such information is not guaranteed.

CAUTION

Do not expose to naked flame.

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Authorised Signatory